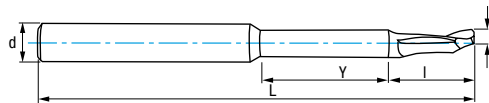


Ref. **4415**

Fresa Frontal Acabado HSS 1Z **Aluminio**
Aluminium 1Z HSS Finishing End Mill
 Fraise finition HSS 1Z **aluminium**



PDF

HSS

IZAR
Std.
W

Serie Larga
Long Length
Série longue

d = 6
mm

DIN
1835 A



Tol.*
D (k10)
d (h6)

* $\varnothing D = \varnothing d \Rightarrow$ Tol.
D (js14)
d (h6)

Material		Vc (m/min)	Avances fz/rev. (mm/z) - Feed - Pas
Grupo	Sub.	HSS	$\varnothing 6$
N	N.3	100-160	0,040
	N.4	100-160	0,040
	N.5	100-160	0,025
	N.6	40-70	0,022

D mm	d mm	L mm	I mm	Y mm	Z	N° Art. HSS
6,00	6	80	14	31	1	44135

$$\text{r.p.m.} = \frac{Vc \times 1.000}{\pi \times \varnothing}$$

$$Vf \text{ (mm/min.)} = \text{r.p.m.} \times Z \times fz \times K$$

K = Coeficiente corrección
 Correction coefficient
 Coefficient correction

