



**Jobber Drill, Right Hand**

<b>Flute Geometry</b>	Standard Helix, Right Hand Spiral, Wider Flutes
<b>Point Angle</b>	1.0 mm - 2.9 mm (inc) 118° 4 Facet Point. 3.0 mm - 13.0 mm (inc) 118° Special Point Geometry (Dormer P.S.Point) Giving Higher Positional Accuracy
<b>Surface Treatment</b>	1.00 mm - 2.9 mm (inc) Bronze Finish. 3.0 mm - 13.0 mm Blue flutes, Bronze lands & point
<b>Application</b>	General purpose engineering drills

Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm
A0011.0		1,00	12	34	A0013.6		3,60	39	70	A0011/4	1/4	6,35	63	101
A0011.1		1,10	14	36	A0013.7		3,70	39	70	A0016.4		6,40	63	101
A0013/64	3/64	1,19	16	38	A0013.8		3,80	43	75	A0016.5		6,50	63	101
A0011.2		1,20	16	38	A0013.9		3,90	43	75	A0016.6		6,60	63	101
A0011.3		1,30	16	38	A0015/32	5/32	3,97	43	75	A0016.7		6,70	63	101
A0011.4		1,40	18	40	A0014.0		4,00	43	75	A00117/64	17/64	6,75	69	109
A0011.5		1,50	18	40	A0014.1		4,10	43	75	A0016.8		6,80	69	109
A0011/16	1/16	1,59	20	43	A0014.2		4,20	43	75	A0016.9		6,90	69	109
A0011.6		1,60	20	43	A0014.3		4,30	47	80	A0017.0		7,00	69	109
A0011.7		1,70	20	43	A00111/64	11/64	4,37	47	80	A0017.1		7,10	69	109
A0011.8		1,80	22	46	A0014.4		4,40	47	80	A0019/32	9/32	7,14	69	109
A0011.9		1,90	22	46	A0014.5		4,50	47	80	A0017.2		7,20	69	109
A0015/64	5/64	1,98	24	49	A0014.6		4,60	47	80	A0017.3		7,30	69	109
A0012.0		2,00	24	49	A0014.7		4,70	47	80	A0017.4		7,40	69	109
A0012.1		2,10	24	49	A0013/16	3/16	4,76	52	86	A0017.5		7,50	69	109
A0012.2		2,20	27	53	A0014.8		4,80	52	86	A00119/64	19/64	7,54	75	117
A0012.3		2,30	27	53	A0014.9		4,90	52	86	A0017.6		7,60	75	117
A0013/32	3/32	2,38	30	57	A0015.0		5,00	52	86	A0017.7		7,70	75	117
A0012.4		2,40	30	57	A0015.1		5,10	52	86	A0017.8		7,80	75	117
A0012.5		2,50	30	57	A00113/64	13/64	5,16	52	86	A0017.9		7,90	75	117
A0012.6		2,60	30	57	A0015.2		5,20	52	86	A0015/16	5/16	7,94	75	117
A0012.7		2,70	33	61	A0015.3		5,30	52	86	A0018.0		8,00	75	117
A0017/64	7/64	2,78	33	61	A0015.4		5,40	57	93	A0018.1		8,10	75	117
A0012.8		2,80	33	61	A0015.5		5,50	57	93	A0018.2		8,20	75	117
A0012.9		2,90	33	61	A0017/32	7/32	5,56	57	93	A0018.3		8,30	75	117
A0013.0		3,00	33	61	A0015.6		5,60	57	93	A00121/64	21/64	8,33	75	117
A0013.1		3,10	36	65	A0015.7		5,70	57	93	A0018.4		8,40	75	117
A0011/8	1/8	3,18	36	65	A0015.8		5,80	57	93	A0018.5		8,50	75	117
A0013.2		3,20	36	65	A0015.9		5,90	57	93	A0018.6		8,60	81	125
A0013.25		3,25	36	65	A00115/64	15/64	5,95	57	93	A0018.7		8,70	81	125
A0013.3		3,30	36	65	A0016.0		6,00	57	93	A00111/32	11/32	8,73	81	125
A0013.4		3,40	39	70	A0016.1		6,10	63	101	A0018.8		8,80	81	125
A0013.5		3,50	39	70	A0016.2		6,20	63	101	A0018.9		8,90	81	125
A0019/64	9/64	3,57	39	70	A0016.3		6,30	63	101	A0019.0		9,00	81	125

# A001 HSS



DIN 338 RN / BS 328 / ISO 235

Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm	Entry Code	d <sub>1</sub> Øh <sub>8</sub> Inch	d <sub>1</sub> mm	l <sub>2</sub> mm	l <sub>1</sub> mm
A0019.1		9,10	81	125	A00110.5		10,50	87	133	A00115/32	15/32	11,91	101	151
A00123/64	23/64	9,13	81	125	A00110.6		10,60	87	133	A00112.0		12,00	101	151
A0019.2		9,20	81	125	A00110.7		10,70	94	142	A00112.1		12,10	101	151
A0019.3		9,30	81	125	A00127/64	27/64	10,72	94	142	A00112.2		12,20	101	151
A0019.4		9,40	81	125	A00110.8		10,80	94	142	A00112.3		12,30	101	151
A0019.5		9,50	81	125	A00110.9		10,90	94	142	A00131/64	31/64	12,30	101	151
A0013/8	3/8	9,53	87	133	A00111.0		11,00	94	142	A00112.4		12,40	101	151
A0019.6		9,60	87	133	A00111.1		11,10	94	142	A00112.5		12,50	101	151
A0019.7		9,70	87	133	A0017/16	7/16	11,11	94	142	A00112.6		12,60	101	151
A0019.8		9,80	87	133	A00111.2		11,20	94	142	A00112.7		12,70	101	151
A0019.9		9,90	87	133	A00111.3		11,30	94	142	A0011/2	1/2	12,70	101	151
A00125/64	25/64	9,92	87	133	A00111.4		11,40	94	142	A00112.8		12,80	101	151
A00110.0		10,00	87	133	A00111.5		11,50	94	142	A00112.9		12,90	101	151
A00110.1		10,10	87	133	A00129/64	29/64	11,51	94	142	A00113.0		13,00	101	151
A00110.2		10,20	87	133	A00111.6		11,60	94	142					
A00110.3		10,30	87	133	A00111.7		11,70	94	142					
A00113/32	13/32	10,32	87	133	A00111.8		11,80	94	142					
A00110.4		10,40	87	133	A00111.9		11,90	101	151					